UNIVERSITY OF MUMBAI No.UG / 228 of 2008

reference is invited to the Ordinances, Regulations and syllabi relating to the preference is invited to the Ordinances, Regulations and syllabi relating to the Engineering degree course vide this office Circular No.UG/347 of 2002, and the Principals of the affiliated Colleges in Engineering informed that the recommendation made by the Faculty of Technology at held on 26th March, 2008 has been accepted by the Academic Council held on 15th April, 2008 vide item No.4.32 and that, in accordance meeting held on 15th April, 2008 vide item No.4.32 and that, in accordance meeting held on Examination and syllabi for the Second Year (Sem. III & with the Scheme of Examination and syllabi for the Second Year (Sem. III & with the Scheme and that the same has been brought into force with effect from the semic year 2008 - 2009.

_{WMBAI-400} 032

4 line 2000

for RECISTRAR

The Principals of the affiliated colleges in Engineering.

AC/4.32/15.4.2008

%UG/228-A of 2008,

MUMBAI-400 032

10th June,2008

Copy forwarded with compliments for information to :-

1) The Dean, Faculty of Technology,

2) The Chairman, Board of Studies in Mechanical Engineering.

3) The Controller of Examinations,

4) The Co-Ord lator, University Computerization Centre

for REGISTRAR

Director, Board of College and University Development, the Deputy Registrar (Eligibility and Migration Section), buttor of Students Welfare, the Executive Secretary to the Vice-Chancellor, the Pro-vice-Chancellor, the International Controller of Examinations (10 copies), the Finance and Accounts Officer (2 copies), Record Section (5), Publications Section (5 copies), the Deputy Registrar, Enrolment, Eligibility and Migration Section (5), the Deputy Registrar, Enrolment, Eligibility and Migration Section (10 copies), the Deputy Registrar (Accounts Section), Vidyanagari (10 copies), the Deputy Registrar, Enrolment, Institute of Distance Education, (10 copies) the Deputy Registrar, Affiliation Section (2 copies), the Director, Institute of Distance Education, (10 copies) the Director University Country (10 E Building), Vidyanagari, (2 copies) the Deput Registrar (10 copies) and the

mginal

Enclosure to Item No.

4.32

UNIVERSITY OF MUMBAI



Revised Syllabus

and Scheme of Examination

For

The Second Year (Sem.III & IV) of the

B.E. Degree Course

in Mechanical Engineering

With effect from the academic year 2008-2009)

WIRSE: B.E. (MECHANICAL ENGINEERING)

"S.E., SEMESTER: IV

s. S.E., SELL	No. of P	eriods of 1Ho Practical	our Tutorial	Duration of Theory Paper in Hours		· · · ·	Practical	Oral	Total
plied othernatics-	4		,	3	100				100
of of	4	2	;, ,	3	100	25	- + - ; 		125
mal .	4	2	, ; ;	3	100	25	· ·	25	150
Inction	4	2		3	100	25		25	150
ess "	3	2		3	100	25		-	125
nology strial	4	2		3	100	25	·-	<u>.</u>	125
nonics nine-shop		2	· · · · · · · · · · · · · · · · · · ·	6(PE)	<u>-</u>	25	50	-	75
tice - 11	23	12	 	· ·	600	150	50	50	850

Radjects are Common with Automobile engineering.

4-Practical Examination

SCHEME OF INSTRUCTIONS AND EXAMINATION (R-2007) UNIVERSITY OF MUMBAI

COURSE: B.E. (MECHANICAL ENGINEERING)

YEAR: S.E., SEMESTER: III

	nhindle	No. of pe	riods of 1Hour	r 	Duration	Marks		The state of the s
Sr. No	Subjects	Lecture	Practical	Tutorial	of Theory Paper in Hours	Theory		C.
1	Applied Mathematics-III	4	; ; 	1	3	P _{aper} 100	Work 25	, gr
2	Strength of Materials	4	2		3+2(PE)	100	25	25
3	Machine Drawing	3	5	:	4+3(PE)	100	25	
4	Production Process	4		·	3	100	25	50
5	Thermodynamics	4		1	3	100	25	
6	Presentation and Communication Techniques \$	2	2				50	1 1
7	Machine-shop Practice - I	 	3 }::	er erste general	,		50	
TOT	AL	21	12	2		500	225	. 75

All Subjects are Common with Automobile engineering.

\$ Common with all branches.

(PE) - Practical Examination

: 5	Mechanical / Auto	mobile)		•
CLASS: SE (PPLIED MATHEN	AATICS		
JECT: A	PPLIED WATTER	MATICS III		6 •
SUBJE per W	PPLIED MATHEN	Lecture		Semester-III
perious P		Practical	4	
min.		Tutorial	••	
			1	
Evaluation Sy	rstem	Theory Examination	Hours	
Evaluation		Practical	3	Marks
		Oral Examination	3	100
		Term Work	• • • • • • • • • • • • • • • • • • • •	
		TOTAL		
		TOTAL	•	25
				125
D	etails			125
St. No.	1. Complex	(Variables		
Module				Hrs.
01	1.1 Function	ns of Complex variable		08
1				
	1.2 Continu	ity (only statement) and deriva		
		and delive	ability	·
	1.3 Analytic	Function, Necessary condition	m and de	.
1	analytic	Function. Necessary condition	ins for the function	to be
1				
1	(statem	ent of sufficient condition)		ļ
1	1.4 Cauchv	Riemann equations:		i
	4.6.11	Riemann equations in polar c	oordinates	
	i.s Haimon	ic function and orthogonal traj	ectories	
1	1.6 Milne-TI	homson method to find analy	tic Eugen	
	given u, v, u	1+V, U-V	ac Function f(z)=u	tiv for
Module	2. Mapping			
02				03
	. 2.1 Confor	mal mapping		
	2.2 Standa	ard transformations and Bilinea	ar transferment	
1			i dansformation	
Madula		points and cross ratio		!
Module 03	3. Complex	Integration		11
	31 Pasis-	s and Daths is the 7 to		-
	3.1 Region	s and Paths in the Z-plane		•••
	3.2 Line int	egral of a function of complex	variable	y ·
		's integral theorem		
				:
	3.4 Cauchy'	s integral formula and deduction	on (without proof)	
	3.5 Taylor's	and Laurent's development (without proof)	
:	36 Sianula	rities, poles, residue at isolated	d singularity and its	s
	3.6 Singula evaluation	rities, poies, residue at isolatet	o onigoiding one in	
	Standaron			
	3.7 Residue	. Theorem		
Module 04	• Laplace's Tr			07
-	piece 9 [[undivinia		
,		of bounded variation (stateme		1
	4.2 Laplace's	transforms of 1, t ⁿ , e st , sin(at),	, cos (at), sinh (at)	cosh (at)
	4.3 Linearity	property, expressions (without	proof) for L[est f	(:)].
	L[f (at)], L[t"f (
			unction Dirac- del	ta
Module	4.4 Periodic fu	unctions, Heaviside unit step fu their Laplace transforms (state	ement only)	07

5.1 Linearity property evaluation of inverse Laplace Transforms using

theorems and by partial fraction method

5.2 Convolution Theorem (without proof) and Heaviside development

5.3 Application to solve initial and boundary valve problems involving

ordinary differential equations with one dependent variable. 6. Matricos

Module 06

6.1 Types of Matrices

6.2 Adjoint of a matrix, Inverse of a matrix, Orthogonal and Unitary

12

Matrices.

6.3 Elementary transformations, rank of a matrix.

6.4 Reduction to a normal form.

6.5 System of homogeneous and non homogeneous equations, their

Consistency and solution.

6.6 Brief revision of vectors over real field , Inner product, Norm. dependence and independence, Orthogonality of matrix

6.7 Characteristic polynomial, values and vectors of square matrix

6.8 Characteristic polynomial, Cayley Hamilton Theorem (without proof) Functions of square matrix.

Theory Examination:

- 1. Question paper will comprise of total seven question, each of 20 Marks
- 2. Question one will be compulsory and based on maximum part of syllabus.
- 3. Remaining questions will be mixed in nature (for example supposed Q.2 has part (a) from module 3 then

part (b) will be from any module other than module 3)

4. Only five question need to be solved.

In question paper weightage of each module will be proportional to number of respective lecture hours as mentioned in the syllabus.

Term Work:

The distribution of marks for term work shall be as follows:

Tutorial work (One assignment on each module containing 05 problems): 10 Marks.

Attendance (Tutorial & theory): 05 Marks.

References:

- 1. Matrices: Vasistha
- 2. A Text Book of Applied Mathematics : P. N. & J. N. Wartikar 3. Higher Engineering Mathematics : B. S. Grewal

- 4. Advance Engineering Mathematics : E. Kreyszig 5. Complex variables : R. V. Churchil
- 6. Laplace Tranforms : Schaum series

CLASS: SE (Mechanical / Al CLASS: SE (Mechanical / Al SUBJECT: STRENGTH OF SUBJECT: Week 1 Period of Periods per week 1	utomobile)		Semester- III
asi SE (IMI	MATERIALS		!
CLASS STRENGTH	60 Lecture	.4	
aJECT: week 1Period	Practical	2	
successful per vi	Tutorial	;	-
pen-		Hours	Marks
	Theory Examination	,3	100
Evaluation System	Practical	2	25
Evaluation	Oral Examination	••	25
- Comment of the Comm	Term Work	·	25
×*	TOTAL		175

/		Hrs.
_{Sr.} No. Module 01	petails STRESS AND STRAIN:- Definition, Stress strain, tensile and compressive STRESS AND STRAIN:- Definition, Stress strain, tensile and compressive stresses, shear stress-Elastic limit, Hooke's law, Poisson's ratio, modulus of stresses, shear stress, factor of elasticity, modulus of rigidity, bulk modulus, yield stress, ultimate stress, factor of elasticity, state of simple shear, relation between elastic constants, volumetric safety, state of simple shear, relation between elastic constants, volumetric safety, volumetric strain for tri-axial loading, deformation of tapering members, strain, volumetric strain for tri-axial loading, deformation of tapering members, eleformation due to self weight, bars of varying sections, composite sections, deformation due to self weight, bars of varying sections, composite sections, temperature stresses. Temperature stresses. SHEAR FORCE AND BENDING MOMENT IN BEAMS: Axial force, shear force	08
Module 02	SHEAR FORCE AND SHEAR FORCE AN	
Module 03	STREESES IN BEAMS, moment of resistance, bending stress distribution, formula for straight beams, moment of resistance, bending stress distribution, formula for different sections, beams of uniform strength, Flitched Section moduli for different sections, beams of uniform strength, Flitched Principle axes, Principle moment of inertia.	.08
	Direct and bending stresses, Core of section, Chimneys subjected to wind	•
	pressure.	
Module	SHEAR STRESSES IN BEAMS: Distribution of shear stress across plane sections used commonly for structural purposes, shear connectors to sections. Torsion of circular shafts – solid and hollow, stresses in shaft when to series and parallel.	08
04	STRAIN ENERGY, Resilience, proof Resilience, Strain energy stored in the member due to gradually applied load, suddenly applied load, impact load, strain energy stored due to shear. Strain energy due to bending, Strain energy	r==
Module 05	due to Torsion. DEFLECTION OF BEAMS: Deflection of cantilevers, simply supported and over hanging beams using double integration and Macaulay's methods for different	08
	types of loadings THIN CYLINDRICAL AND SPHERICAL SHELLS: Stress and strain in thin Cylinders and spheres due to internal pressure, Cylindrical shell with hemispherical ends.	
Module 06	PRINCIPLE STRESSES: General equations for transformation of stress, principal planes and principal stresses, maximum shear stress, determination using Mohr's circle, maximum principal & max. Shear stress theory of failure, Combined Bending and Torsion, Equivalent Bending moment and equivalent torque.	08
	COLUMNS AND STRUTS: Buckling load, Types of end conditions for column, Euler's column theory and its Limitations, Ranakin Gordon Formula.	

List of Experiments:

^{1.} Tension test on mild steel bar (stress- strain behavior, modulus determination)
2. Test on tor-steel
3. Test on cast iron (transverse, tension)

- 5. Torsion test on mild steel bar/cast iron bar
- 6. Brinell hardness test 7. Rockwell hardness test
- 8. Izod impact test/Charpy test
- 9. Flexural test on beam (central point load)
- 8. Izod impact to9. Flexural test on beam (two point load) (Plotting of load deflection curve & finding value
 10. Flexural test on beam (two point load) (Plotting of load deflection curve & finding value) of E for experiment no. 9&10)

Theory Examination:

- 1. Question paper will comprise of total seven question, each of 20 Marks
- 2. Only five question need to be solved.
- 2. Only five question one will be compulsory and based on maximum part of syllabus.

 3. Question one will be compulsory and based on maximum part of syllabus.
- 3. Question one will be compared in nature (for example supposed Q.2 has part 4. Remaining questions will be mixed in nature (for example supposed Q.2 has part 4. Remaining questions will be from any module other than module. Remaining questions will be from any module other than module 3)

 (a) from module 3 then part (b) will be from any module other than module 3)
- (a) from module 3 triangle (a) from module 3)

 5. In question paper weight age of each module will be proportional to number of respective lecture hours as mentioned in the syllabus.

Practical and Oral Examination:

Practical and oral examination will be based on one experiment performed from the list of experiment given in the syllabus and the oral will based on the same experiment.

Term Work:

Term work shall consist of minimum <u>07</u> experiments, assignments min^{III} 24 problems (4 problems on each module) and written test. The distribution of marks for term work shall be as follows:

•	Laboratory work (experiments/assignments): (10) Marks	s
•	Test (at least one):	
•	Attendance (practical & theory): (05) Marks.	

Text Books:

1. Mechanics of Structures, Vol.-1 SB Junnakar & shah, Charotar Publishers

2. Strength of Materials

S. Ramamarutham

3. Engineering Mechanics

Timoshenko & Young, Tata McGraw Hill

4. Mechanics of Materials

EP Popov, Prentice Hall of India

5. Strength of Materials

W.A. Nash Schaum's outline series, Tata McGraw Hill

References:

1. Mechanics of Materials

James Gere-Thompson Learning

2. Mechanics of Materials

Ferdinand P Beer, E Russell Johnson,

Jr. John Dewolf, McGraw Hill International

3. Theory of Elastic Stability

Timoshenko & Gere, Tata Mcgraw Hill

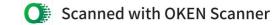
4. Strength of Materials

G.H. Ryder MACMILLAN

5. Strength of Materials

R. Subramaniam OXFORD

- 6. Strength of Materials A Practical Approach (Volume-I) D. S. Prakash Rao University Press
- 7. Mechanics of Materials Riley Wiley India



- (Mechanical /	CLASS SE (Mechanical / Automobile) CLASS MACHINE DRAWING				
SUBJECT week 1 Period	AWING of 60 Lecture Practical Tutorial	3 5	Semester- III		
nin Evaluation System	Theory Examination Practical	Hours 4 3	Marks 100	1	
Evalue	Oral Examination Term Work TOTAL		50 25	:	
			175	ا	

Solid Geometry: Intersection of surfaces and Interpretation of solids- Intersection of prism or cylinder with Prism cylinder or cone both solids in simple position only, Primary auxiliary views and aux. projections of simple machine parts.	H rs. 9
washers, study, tapped hotely mashers, tapped hotely	07
involved in prepariting assertiony drawing warm details and vice versa.	
Preparation of details & assembly drawings of Clapper block, Single tool post, Lathe & Milling tail stock, Cotter, knuckle joint, Keys and coupling: Keys-sunk, parallel, woodruff, saddle, feather etc.	
Coupling - simple, muff, Flanged, protected flange coupling, Oldham's coupling universal Coupling.	· .
Preparation of Details & Assembly Drawings of Bearings- simple, solid, bushes, pedestal, footstep, I.S. conventional representation of ball and	03
Preparation of Details & Assembly Drawings of Pulleys-flat belt, V-belt, rop belts fast and loose pulleys, Pipe joints: flanged joints- spigot and gland and stuffing box, expansion, joint	
Preparation of details & assembly drawings of Valves- Air cock, Blow on cock Steam stop valve, gates valve, globe valve, non-return valve, I.C Engine	
Preparation of details & assembly drawings of Jigs and fixtures.	06
Limits fits and tolerances dimensioning with tolerances indicating various types of fit in details and assembly drawings	
	Intersection only, Primary auxiliary views and aux. projections of simple machine position only, Primary auxiliary views and aux. projections of simple machine parts. Machine Elements: Free hand sketches of M/C elements such as bolts, nuts, washers, studs, tapped holes, Conventional representation of assembly of Threaded parts in external and sectional Views. Details and Assembly Drawing: Introduction to unit assembly drawing steps involved in preparing assembly drawings from details and vice versa. Preparation of details & assembly drawings of Clapper block, Single tool post, Lathe & Milling tail stock, Cotter, knuckle joint, Keys and coupling: Keys-sunk, parallel, woodruff, saddle, feather etc. Coupling - simple, muff, Flanged, protected flange coupling, Oldham's coupling universal Coupling: Preparation of Details & Assembly Drawings of Bearings- simple, solid, bushes, pedestal, footstep, I.S. conventional representation of ball and bearings. Preparation of Details & Assembly Drawings of Pulleys-flat belt, V-belt, rop belts fast and loose pulleys, Pipe joints: flanged joints- spigot and gland and stuffing box, expansion joint Preparation of details & assembly drawings of Valves- Air cock, Blow off cock, Steam stop valve, gates valve, globe valve, non-return valve, I.C Engine parts: piston, connecting rod, cross head and crankshaft.

Theory Examination:

- 1. Question paper will comprise of total seven questions, each of 20 Marks
- $^{\rm 2}$ Only five question need to be solved.
- ^{3. Question} one will be compulsory and based on maximum part of syllabus.
- 4. Remaining questions will be mixed in nature (for example supposed Q.2 has part (a) from module 3 than module 3. from module 3 then part (b) will be from any module other than module 3)
- 5. In question paper weight age of each module will be proportional to number of respective I. respective lecture hours as mentioned in the syllabus.

Practical Examination:

Plactical examination will be based on part B of the Term work Term Work:

A. Total 4 numbers of half imperial drawing sheets

- 1 Sheet on Module 1minimum 3 problems
- 1 Sheets on details to assembly of any two topics from Module 2
- 1 Sheets on details to assembly of any two topics from Module 3
- 1 Sheet on assembly to details of any unit topics from Module 4
- 1 Sheets on details to assembly of any two topics from Module 5
- 1 Sheet detail- assembly of Module 6 with fits and tolerances

B. Practicals in AUTOCAD

Computer aided drawing and designing of Assembly, joints, Gears, spring, shaft, pipe Computer aided drawing and designing. Computer aided drawing and designing shaft, pipe fittings, Bearings Jigs and fixtures, I.C. engine parts, pulleys and belts, Limits, files and Preparation of 2-D drawings for machine components (bolts and fittings, Bearings Jigs and fixtures, 1.2. fittings, Bearings Jigs and fixtures, 2.2. fittings, Bearings Jigs and fixtures, 1.2. fittings, Bearings Jigs and fixtures, 2.2. fittings, Bearings Jigs and fixtures, 1.2. fittings, Bearings Jigs and fixtures, 2.2. fittings, Search and Se tolerances, Rivets, Preparation of 2.2 tolerances, Rivets, Preparation of 2.5 modeling - solid, surface, wire frame using flange coupling, connecting rod,) - 3-D modeling - solid, surface, wire frame using classification of 2-D drawings from 3-D models using Classification of 2-D drawings from 3 flange coupling, connecting 1007, the trame using standard CAD packages, creation of 2-D drawings from 3-D models using CAD standard CAD packages, creations isometric view and dimensioning the CAD packages, different views, sections, isometric view and dimensioning them. Parametric modeling, creating standard machine parts. connecting rod, flange coupling,.

Minimum Four Print out of problems solved in the practical class to be attached in the

The distribution of marks for term work shall be as follows:

- Journal containing of drawing sheets (10) Marks. • Test (at least one): (10) Marks.

TOTAL: (25) Marks.

Reference Books:

- i. Machine Drawing By N. D. Bhatt.
- ii. A text book of Machine Drawing By Lakshminarayan & M. L. Mathur. (Jain brother, Delhi).
- iii. Machine Drawing By Kamat & Rao.
- iv. Machine Drawing By M. B. Shah.
- v. A Text book of Machine drawing By R. B. Gupta (Satya Prakasham Tech publication)
- vi. Machine drawing By K.I.Narayana, P. Kannaiah, K. Venkata Reddy.
- vii. Machine drawing with AutoCAD—Gautam Pohit and Gautam Ghosh (Pearson Education)
- viii. Machine drawing By Ajeet Singh (Tata McGraw Hill)

CLASS: SE (Mechanical /	Automobile)		Semester-III
CLASS: SE (Mechanical / CLASS: SE (Mechanical / PRODUCTION SUBJECT: PRODUCTION SUBJECT: PRODUCTION	I PROCESS - I		
CLASS: SE TO CLASS: PRODUCTION SUBJECT: PRODUCTION SUB	of Lecture	4	
CUBJECT Week 1Period	Practical		
	Tutorial		
60 min.		Hours	Marks
	Theory Examination	3	100
system	Practical		
Evaluation System	Oral Examination		
a manufacture and the same	Term Work	!	25
	TOTAL		125

/		Hrs.
io. ule	Detailing of Marian Ingineering, their properties and uses.	12
	of pid IfOII, Cast	
	namelting furnaces: such as Cupota, provided on the electric capacity, suitability, construction and working.	
	himaces, w	
	pattern making and Foundry: Materials used for pattern making, Types of pattern making and Foundry: Materials used for pattern making, Types of pattern making and Foundry: Materials used for pattern making, Types of pattern making and Foundry: Materials used for pattern making, Types of pattern making and Foundry: Materials used for pattern making, Types of pattern making and Foundry: Materials used for pattern making, Types of pattern making and Foundry: Materials used for pattern making, Types of pattern making and Foundry: Materials used for pattern making, Types of pattern making and Foundry: Materials used for pattern making, Types of pattern making and Foundry: Materials used for pattern making, Types of pattern making and Foundry: Materials used for pattern making and Foundry making and	
	Mothods: Hand and Machine modify techniques	
	facting principle of risering, solidification of casting, Defects of	
ile	principle of gating, principle of casting. casting and inspection of casting. casting and inspection of casting. Lathes: type of lathes, their construction and working, operation of lathes, Lathes: type of lathes, attachments and accessories used on lathe, type of screw cutting on C lathe, attachments and accessories used on lathe, type of screw cutting speed, feed, depth of cut and machining time. Capstan and turret tools, cutting for simple jobs.	06
	lools, culting spor simple jobs.	
	treatment of modern lathe such as single spindle and multi-spindle	:-
ıle	Milling Machines: types of machines, horizontal, universal, vertical, Cutters Milling Machines: types of machines, horizontal, universal, vertical, Cutters Milling Machines: types of machines, horizontal, universal, vertical, Cutters Milling Machines: types of machines, horizontal, universal, vertical, Cutters Milling Machines: types of machines, horizontal, universal, vertical, Cutters Milling Machines: types of machines, horizontal, universal, vertical, Cutters Milling Machines: types of machines, horizontal, universal, vertical, Cutters Milling Machines: types of machines, horizontal, universal, vertical, Cutters Milling Machines: types of machines, horizontal, universal, vertical, Cutters Milling Machines: types of machines, horizontal, universal, vertical, Cutters Milling Machines: types of machines, horizontal, universal, vertical, cutters Milling Machines: types of machines, horizontal, universal, vertical, cutters Milling Machines: types of machines, horizontal, universal, vertical, cutters Milling Machines: types of machines, horizontal, universal, vertical, cutters Milling Machines: types of machines, horizontal, universal, vertical, cutters Milling Machines: types of machines, horizontal, universal, vertical, cutters Milling Machines: types of machines, horizontal, universal, vertical, cutters Milling Machines: types of machines, horizontal, universal, unive	
	circular table. Direct, simpley to circular table. Direct, simpley to circular table. Direct, simpley table, control milling, work holding devices.	.10
ule	drilling, boring, rearring, spot to a series.	
	Plaining machines, shaping machines and slotting machine: Various types, construction and working, operations and tools, field of application, quick return mechanism and feed mechanisms of these machines.	
	mechanism and reed mechanism and reed mechanism and reed surface, centre less	
	and tool and cutter grander. Oressing and transport	
	wheels Finishing operations such as lapping and honing.	08
ule	Welding And Joining Processes: Riveting, owneding – insert gas welding welding, gas and arc welding, sub merged arc welding. Welding Equipments.	
	Pressure welding – solid phase welding – resistance welding – reparations –	
	considerations - testing and improvement of weldability	06
ule	Powder Man II	
	treatages of powder	
	Principle, process, applications, advantages and disadvantages and mechanisms of sintering metallurgy, Processes of powder making and mechanisms of sintering.	
	Non-Destructive Techniques	į
	Dye Penetrant, Magnetic, Electrical, Ultrasonic and Radiographic non-	

destructive testing methods.

Non conventional machining processes:

(Only basic principles, machines and application)., Electrical discharge (Only basic principles, machining (ECM), Ultrasonic machining (EDM). Electrochemical machining (EDM), Electron beam machining (ERM) (Only basis (EDM). Electrochemical (LBM), Electron beam machining (EBM), (USM), Laser beam machining (PAM) Plasma arc machining (PAM)

Theory Examination:

- 1. Question paper will comprise of total seven question, each of 20 Marks
- 2. Only five question need to be solved. 2. Only five question floor.

 3. Question one will be compulsory and based on maximum part of syllabus.
- 3. Question one will be computed in nature (for example supposed Q.2 has part (a) Remaining questions will be from any module other than module 3) from module 3 then part (b) will be proportional.
- from module 3 their part (2)

 5. In question paper weightage of each module will be proportional to number of the syllabus. respective lecture hours as mentioned in the syllabus.

Term Work:

Term work shall consist of minimum 06 assignments covering all the topics and a class test. The distribution of marks for term work shall be as follows:

		(10) Marks.	
A	Assignments:	(10) Marks.	
TA	est (at least one): attendance (Theory):	(05) Marks.	٠.
	TOTAL:	(25) Mark	(S

Text Books:

Workshop Technology By W. A. J. Chapman part I, II & III

A Textbook of Foundry Technology by M. Lal

Production Technology by R. C. Patel and C. G. Gupta Vol I, II.

Manufacturing Processes & materials for Engineers by Doyle.

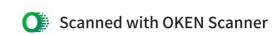
Production Technology by HMT

Production Technology by Raghuvanshi

Production technology by Jain & Gupta.

Elements of workshop Technology Hazra Chaudhary Vol I, II.

Manufacturing Process by Roy A. LINDBERG.



Semester-II	•

Hrs.

Automobile)		Geniester-III
Mechanical / Automobile) When the second of 60 has been seen as the second of 60 has been second of 60 has been seen as the second of 60 has been second of 60 has been second	re 4 cal al 1	
Theor	y Examination 3 cal Examination Work	Marks 100 25 25 150

Details

Thermodynamic concepts: System, surrounding, state, path, property, Thermodynamic work base, in the state and irreversible process, thermodynamic work base, in the state of the s Thermodynamic work, path, property, state, path, property, property, and irreversible process, thermodynamic work, heat, temperature, Reversible and irreversible process, thermodynamics Reversion Zeroth law of thermodynamics.

First law of Thermodynamics: Statement. First law applied to non-cyclic First law of the control of the cont process, incompared and constant temperature, adiabatic and polytrophic constant Pressure, and work calculations. Application of Figure 1999 constant Processes. Heat and work calculations. Application of First law to open processes. Heat and work Steady flow energy equation. Work at processes. How work, Steady flow energy equation, Work done in steady flow systems, flow work, or pressure and volume. Throttling accounts of pressure and volume. systems, more terms of pressure and volume. Throttling process. Joule's porous processes in the process soule's process. Joule's process process soule's process process. Joule's process process soule's process soule's process.

Second law of thermodynamics: Limitations of first law of Thermodynamics. Heat engine, thermal efficiency, reversed heat engine, coefficient of performance, Kelvin-Planck and Clausius statements and their equivalence. Carnol cycle, Carnot's theorem, Thermodynamic temperature scale.

Mobile Entropy-Clausius inequality, Entropy changes for an ideal gas during reversible process, Entropy of isolated system in real processes. Principle of increase of entropy.

Introduction to Availability: Available and Unavailable energy. AE when heat is withdrawn from a finite reservoir and when heat is withdrawn from an infinite reservoir. Irreversibility.

Properties of steam: Dryness fraction, enthalpy, internal energy and entropy. 6 Steam table and Mollier chart, First law applied to steam processes.

Power Cycles: Vapour power- Rankine cycle, Modified Rankine cycle for improved performance (Reheat, regenerative)

Gas power- Thermodynamics of Otto, Diesel, semi-Diesel and Brayton cycle. Comparison and representation on P-V, T-S diagram.

Thermodynamics of Fluid flow (One dimensional): Propagation of sound waves through compressible fluids, Sonic velocity and Mach number. Application of continuity, momentum and energy equations for steady state conditions. Steady flow energy equation applied to nozzle. Isentropic flow through ducts of varying cross-sectional area. Effect of varying backpressure on nozzle performance. Area ratio. Critical pressure ratio. Normal shock, basic equations of normal shock, change of properties across normal shocks. Rayleigh and Fanno lines. Adiabatic flow through constant area duct with

Mory Examination:

J. Question paper will comprise of total seven question, each of 20 Marks Only five question need to be solved.

Clestion one will be compulsory and based on maximum part of syllabus. Remaining questions will be mixed in nature (for example supposed Q.2 has part (a) has module 3 than module 3. questions will be mixed in nature (for example supposed 3 questions) and part (b) will be from any module other than module 3) Shapesion paper weightage of each module will be proportional to number of lecture because and the part (b) will be from any module other than module of lecture because of each module will be proportional to number of lecture because of each module will be syllabus. lespective lecture hours as mentioned in the syllabus.

Tem Work shall consist of minimum 20 problems covering all the topics and a class topics are a class

	erical/assignments): (10) Marks.
•	Tutorial work (Numerical/assignments): (10) Marks. Test (at least one):
•	Attendance
Ī	TOTAL: (25) Marks.

Oral Examination:

Oral examination will be based on the term work.

Text Books:

- 1. Engineering Thermodynamics M. A. Saad, Macgraw Hill.
- 1. Engineering Thermodynamics R. K. Rajput, Lakshmi Publication.
- 2. Engineering Thermodynamics T. D. Eastop and A. McConkey, Addition Wesley 3. Applied Thermodynamics T. D. Eastop and A. McConkey, Addition Wesley
- 4. Fundamentals of Compressible fluid flow S. M. Yahya.
- 5. Thermodynamics J. P. Holman, Macgraw Hill.
- 6. Engineering Thermodynamics P. K. Nag, Tata Macgraw Hill
- 7. Fundamentals of Thermodynamics Sonntag, Wiley India

References:

- 1. Thermodynamics W. C. Raynold, Macgraw Hill and NY.
- 2. Engineering Thermodynamics Mayhew Y R Rogers GFC Orient Longman
- 3. Engineering Thermodynamics M. Achutan, PHI
- 4. Engineering Thermodynamics J. B. Jones and Dugan, PHI.
- 5. Thermal Engineering Ballaney.
- 6. Thermodynamics and Engg. Approach Yunus and Cengel, McGraw Hill, Inc.
- 7. Engineering Thermodynamics Press.

Lyndd Russell, George A Adebiyi Oxford

petailed Syllahus

Total

Communication in a business organization:

Lectures/Week

06

08

50

Internal and external communication, Types of meetings, strategies for conducting successful business meetings, documentation (notice, agenda, minutes. resolution) of meetings. Introduction to modern communication techniques.

(e-mail, internet, video-conferencing, etc.) Legal and ethical issues in communication (Intellectual property rights: patents, TRIPS, Geographical indications). Advanced technical writing:

Report writing: Definition and importance of reports. qualities of reports, language and style in reports, types of reports, formats (letter, memo, project-repots). Methods of compiling data for preparing report.

A computer-aided presentation of a technical project report based on survey-based or reference based topic. The topics are to be assigned to a group of 8-10 students. The written report should not exceed 20 printed pages.

Technical paper-writing, Writing business proposals.

Interpersonal skills:

04

Introduction to emotional intelligence, motivation, Negotiation and conflict resolution, Assertiveness, team-building, decision-making, time-management, persuasion

Presentation skills:

04

Elements of an effective presentation, Structure of a presentation, Presentation tools, Audience analysis, Language: Articulation, Good pronunciation, Voice quality, Modulation, Accent and Intonation.

Career skills:

5

04

Preparing resumes and cover letters. Types of Resumes, Interview techniques: Preparing for job interviews, facing an interview, verbal and non-verbal communication during interviews, observation sessions and role-play techniques to be used to demonstrate mansing interviews. interview strategies (mock interviews) There exist

Group discussion:

group discussions as part of selection process. group discussion, Dynamics of group Structure of a group for effective participation Structure of a group behavior, techniques for effective participation, Team work and use of body language.

04

Term work: Part-I (25 Marks): Assignments;

2 assignments on communication topics

3 assignments on report-writing

3 assignments on interpersonal skills

2 assignments on career skills

At least one class test (written)

Distribution of term work marks will be as follows:

: 10 marks Assignments

Written test : 10 marks

Attendance (Theory and Practical): 05 marks

Term work: Part-II (25 Marks): Presentation;

Distribution of term work marks will be as follows:

Project report presentation : 15 marks

: 10 marks Group discussion

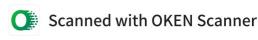
The final certification and acceptance of term-work ensures the satisfactory performance of laboratory work and minimum passing in the term-work.

Books recommended:

1. Fred Luthans: Organizational behavior, McGraw Hill

2. Lesikar and Petit, Report writing for business, Tata McGraw Hill

- 3. Huckin & Olsen, Technical writing and professional communcation, McGraw Hill
- 4. Wallace & Masters, Personal development for Life & work, Thomson Lerning.
- 5. Heta Murphy, Effective Business Communication, McGraw Hill
- 6. Raman and Sharma, Report writing.



Tem Work:

- 1. One job on plain and taper turning.
- 2. One job on prevision turning, taper turning and screw cutting.
- 2. One job on shaping machine to make horizontal and inclined surfaces.
- 4. Two jobs on forging of cutting tools use on lathes.
- 4. Two jobs of the simple exercise on welding preparing a component compressive welding joints.

The distribution of marks for term work shall be as follows:

- . Laboratory work (experiments): (40) Marks.

CLASS: SE (Mechanical / Autor	nobile)		Semester IV
SUBJECT: APPLIED MATHEM Periods per week 1Period of 60 min.	Lecture Practical Tutorial	4	·V
Evaluation System	Theory Examination Practical Oral Examination Term Work TOTAL	Hours 3 	Marks 100
Control of the Control of Control			100

		4.	. 1
O. No	Details		
Sr. No. Module	1. F	ourier Series	Hrs.
O I		1.1 Orthogonal and orthonormal functions, Expression for a function in series of Orthogonal functions	14
		1.2 sine and cosine functions and their Orthogonality properties	
		1.3 Fourier Series of periodic functions with period 2π and $2L$. Dirichlet theorem (only statement)	s
		1.4 Even and odd functions	
		1.5 Half range sine and cosine series	
		1.6 Parsevalls relations (only statement)	h aga
		1.7 Complex form of Fourier series	ere.
	1.8 F	Fourier integrals with even and odd functions.	
Module 02		Partial Differential Equations	12
		Partial differential equation governing transverse vibrations of an elastic string, its formulation and solution using Fourier series.	
	Heat equ	uation, steady- state configuration for heat flow.	
	Two & T	hree dimensional Laplace equation.	
Module 03	3. Rand	om Variables:	02
	3.1 Disc density f Variance	rete and continuous random variables, probability mass function and function. Probability distribution for random variables. Expected value, e.	
Module 04	4. Proba	ability distributions:	08
	4.1 Bino	mial, Poisson and Normal Distributions.	
Module 05	5. Samp	oling theory:	07
	5.1 Sar region. (paramet	mpling distribution. Test of Hypothesis. Level of significance, critical One tailed and two tailed tests. Interval Estimation of population lers. Large and small samples.	
	5.2 Test between difference	of significance for Large samples. Test for significance of the difference is sample mean and population means, Test for significance of the between the means of two samples.)
	population two San	lent's t-distribution and its properties. Test of significance of small so that significance of the difference between sample mean and means, Test for significance of the difference between the means of nples, Chi-square distribution and its properties, Test of the Goodness	
Module 06	6. Fitting	g of curves:	.05
	5110	f 3	

Frequency Distributions, Correlation. Co-variance, Karl Pearson Coefficient Spearman's Rank Co-relation Coefficient (non-repeated & repeated ranks, without proof) Regression Coefficient & lines of regression.

gay Examination:

paper will comprise of total seven question, each of 20 Marks one will be compulsory and based on maximum part. paper and based on maximum part of syllabus. and to be solved. question need to be solved. for question need to be solved.

to number of the syllabus. per lecture hours as mentioned in the syllabus.

Books:

A Text Book of Applied Mathematics : P. N. & J. N. Wartikar Nathematical Statistics : J. N. Kapoor & H. C. Saxena Higher Engineering Mathematics : Dr. B. S. Grewal Probability, Statistics and Random Processes : T. Veerarajan Advance Engineering Mathematics : E. Kreyszig

CLASS: SE (Mechanical / SUBJECT: THEORY OF N	ACHINES		Semester. IV
Periods per week 1Period min.	of 60 Lecture Practical Tutorial	4 2 	iy
Evaluation System	Theory Examination Practical Oral Examination	Hours 3 	Marks 100
	Term Work TOTAL		25 125

Sr. No. Details

Module 01 1. Basic Kinematics:

1.1 Structure, Machine, Link and its types

10

- 1.2 Kinematics pairs Lower pairs and higher pairs .Form closed pairs and force closed pairs, Based on relative motion permitted such as revolute, prismatic, cam, helical, Globular.
- 1.3 Kinematics chain and Mechanisms: Grubler's criterion for movability of chains and mechanisms has locked, constraint, Unconstrained based on Grubler's criteria.
- 1.4 Inversion of chain: Study of various mechanisms derived from inversions of following chains with regard to motion of links of mechanisms, motion modification, quality of motion transmission (uniform, non-uniform, SHM, Non-SHM), limiting positions, dead positions, quick return property, applications. Four bar chain (Grashoffian, non-Grashoffian), Single slider crank chain.

1.5 Special Mechanisms:

Straight line generating Mechanisms: Exact Straight Line Generating Mechanisms – Peaucellier's, Hart's . Approximate Straight Line Generating Mechanisms – Watt's, Robert's, Evan's and tchebicheff's.

Offset slider crank mechanisms, Pantograph, Hook joint- single and double, Steering gear mechanisms – Ackerman, Davis

Module 02 Velocity and Acceleration analysis of mechanism (mechanisms up to 6 links).

10

- 2.1 Velocity analysis by instantaneous centre of rotation method (Graphical approach)
- 2.2 Velocity analysis by relative velocity method (Graphical approach).
 Analysis is extended to find rubbing velocities at joints, mechanical advantage (Graphical approach).
- 2.3 Velocity and Acceleration analysis by relative method (mechanisms upto 6 link) including pairs involving Coriolis acceleration (Graphical Approach).

Module 03 Kinetics of Rigid Bodies:

7

- 3.1 Mass M. I. about centroidal axis and about any other axis. Radius of Gyration, DAlemberts Principle of bodies under rotational motion about a fixed axis and plane motion. Applications of motion of bars, cylinders and spheres only.
- 3.2 Kinetics of Rigid Bodies : Work and Energy

Kinetic energy in translating motion, Rotation about fixed axis and in general in plane motion. Work energy principle and consequation of energy

Static & Dynamic force analysis of plane mechanisms static and dynamic force analysis in slider crank mechanisms (neglecting static and dynamic force analysis, Turning moments), Engine force analysis, Turning moments Static and dynamic force analysis in slider crank mechanisms (neglecting force analysis, Turning moment on and static and dynamic force analysis, Turning moment on crank shaft Crank share crank share crank share convert rigid body to two mass systems and without correction couple. with and with applications, Fluctuation in energy, function of flywheel and its applications, Fluctuation in energy, function of flywheel as Flywheel in a F 3 Flywheel and its application in energy, function of flywheel and its application in energy, function of flywheel stimating inertia of flywheel and machines. new 05 Flexible Connectors: Belt & Rope Drives - Types of belts, velocity ratio, slip & creep of belt, of belt for open & cross systems, law of belting, dynamic analysis. Belt & Rope 51 Belt & Rope 51 Belt & Rope 51 Belt & Rope 51 Belt for open & cross systems, law of belting, dynamic analysislength of belt for open & cross systems, law of belting, dynamic analysislength of belting dynamic analysis-5.1 h of belt for open a creep of be length of belting, dynamic analysis-length tensions, centrifugal tension, initial tension, condition of maximum 5.2 Chains – types of chains, chordal action, variation in velocity ratio, chain length. moule 06 Gears 6.1 Law of gearing, Conjugate profile and its graphic construction, Involute 8 and Cycloid gear tooth profile, Construction of Involute profile. 6.2 Path of contact, arc of contact, contact ratio for involutes and cycloid tooth profile, Interference in involutes gears. Critical Numbers of teeth for profile, Interference in motion, Methods to control interference in involutes 6.3 Static force analysis in gears- spur, bevel, helical, worm & worm gears Theory Examination: 1. Question paper will comprise of total seven questions, each of 20 Marks 2 Only five question need to be solved. 3. Question one will be compulsory and based on maximum part of syllabus. 4. Remaining questions will be mixed in nature (for example supposed Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3) 5. In question paper weight age of each module will be proportional to number of respective lecture hours as mentioned in the syllabus. Term Work: Assignment based on topics covered under all modules 1 to 6. (To be covered in practical Hrs.) Minimum 4 problems on each module. Gaphic work (on half imperial drawing sheets) Text Books: 1. Theory of Mechanisms and Machines by Amitabha Ghosh and A. Kumar Mallik. Theory of Mechanisms and Machines by Shigley 3. Theory of Machines by Ballaney ^{4. Theory} of Machines by Rattan. References: L. Kinematics of Machines by R. T. Hinchkle (Prentice Hall Inc.) Control of Machines by Mechanism Design: Analysis and Synthesis Vol. I by A. Erdman and G. N. Sander

(Prentice Hall Inc.) (Prentice Hall Inc.) Kinematics and dynamics of Planer Mechanisms by Jeremy Hirisishai (Mcgraw Hill).

The distribution of marks for term work shall be as follows:

	Laboratory work (experiments/assignments): Test (at least one): Attendance (practical & theory):	10 Marks. 10 Marks. 05 Marks.
•	Total:	25 Marks.

	GS: SE (Mechanical / Auto	mobile)			5.
· ALAS	₃ 6: SE (Mechanics) A table BECT: THERMAL ENGINE BECT: Week 1Period of 60 ds per week 1Period of 60	EERING			/
(1)	ger thermal engine ge ^{CT:} week 1Period of 60 ds per week 1	Lecture			
gUB.	ds per week	Practical		Semester-IV	
perio min.	•	Tutorial	4	1.10	
			5		
	ation System	Theory Examination Practical	**		i
بالو.	ation System		Hours		,
Ever		Oral Examination	3	Marks	
		Term Work	••	100	
		TOTAL	••	**	
	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	- INC	••	25	
				25	
	Details	ive mixtures: Combustio eat of combustion-open al on. Enthalpy of formation rolume. First law for react		150	
Sr. No.	Combustion of refracti	ive mixtures: Combine			
Module	A/F, actual A/F ratio, rie	on Enth-	n reactions	,	
01	internal enough	volume. First is formation	od closed syst	oichiometric	Hrs.
					8
	Complessore Tracipi	Scatilla Single	40000 mi "	didDalia	l.
Module	anglecting clearance. M	ultistaging of a stage red	iproper	S.,	1
02	Perfect inter-cooling. Ide	eal inter cooler pressure	rs. Two stage	mpressor-	
	delivered, volume inc en	A D and isothermal and a	Minimum work	all compressore	8
1	officiency calculations.	eal inter cooler pressure, ficiency, isothermal and a A.D. and volumetric efficients.	ency My efficie	CO ER	,
	Steam Generator: Fire	ficiency, isothermal and a A.D. and volumetric efficient tube and water tube	oy, work, po	ower aild	
Module	pressure boilers, once t	hrough boiler over boil	er, Low pro-		
efficiency calculations. Steam Generator: Fire tube and water tube boiler, Low pressure and High- pressure boilers, once through boiler, examples, Important features of HP evaporation of boilers: Boiler performance. Boiler efficiency. Steam Condensers: Elements of condensers.					
	evaporation of boilers.	Boiler performance, Boile	modern HP bo	oiler East	8 .
Module	Steam Condensers: 1	Boiler performance. Boile Elements of condensing ve condenser. Partial p	eniciency.	Equivalent	
04	surface and evaporati	ve condenser. Partial -	g plant, Type	S Of conda	
	vacuum efficiency,	Elements of condensing ve condenser. Partial p	ressure, effec	t of air leaks	, 6
				- Cakage,	,
ě	Air pump capacity, Mas	s of cooling water.			
Module	Steam Nozzles: Flow th	hrough steam nozzle- ve	locity -		
05	illiaximum discharge, no	s of cooling water. hrough steam nozzle- ve ozzle efficiency.	ocity at exit a	nd condition for	10
	Steam Turbines: Posie				
	turbine, Impulse turbine	of steam turbine, Classi -velocity diagram, condit	ification, comm	Ounding ÷s	
	reaction turbing- veloci	ity diagram	ion for maxim	um efficiency	
	condition for maximum	efficiency	action, Parsor	i's turbine	
Module	Gas Turbine: Application	00.06			
06	cycle gas turbine, meth	on of gas turbine, Actual ods to improve efficiency t, and regeneration, Effo	prayton cycle	, open and close	8 b
	with intercooling reheat	t and some w	ct of operation	output, open cyc	le
	thermal efficiency and v	vork ratio.	or operating	yanable on	
1					

List of Experiments:

- 1. Study of boilers mountings and accessories
- 2. Sludy of experiments on heat balance sheet of boiler.
- 3. Study of experiments on gas turbine 4. Study of experiments on gas turbine
 5. Study of experiments on mass flow rate of air through orifice plate or nozzle.
- 5. Study of steam turbines.
- 6. Trial on air compressors. 7. Study of experiments on calorific value at constant pressure and constant volume.
 8. Determination
- 8. Determination of dryness fraction

Theory Examination:

- 2. Only five question paper will comprise of total seven question, each of 20 Marks
- 2 Only five question need to be solved. 3. Question need to be solved.

 Question one will be compulsory and based on maximum part of syllabus.

- 4. Remaining questions will be mixed in nature (for example supposed Q.2 has from module 3 then part (b) will be from any module other than module 1 has part (a) paper weightage of each module will be proportional to number page mentioned in the syllabus. 4. Remaining question part (b) will be proportional to number of

Term Work:

Term Work:

Term work shall consist of minimum <u>07</u>experiments, assignments, written test and a Report of Thermal Power Plant. The distribution of marks for term work shall be as follows: Term work shall consist of minimum or exponents, written test and a Reposition of Thermal Power Plant. The distribution of marks for term work shall be as follows:

Laboratory work (experiments/assignments/ Visit Report): 10Marks.

TOTAL: 25Marks.

Oral Examination:

Oral examination will be based on the list of experiments given in the syllabus and the term

Text Books:

- 1. Thermal Engineering by Ballaney, Khanna Publishers, Reprint 1994.
- 2. Thermal Engineering by Kothandraman, Domkundwar, Khajuria, Arrora Dhanpatrai &
- 3. Thermal Engineering by R. K. Rajput.
- 4. Steam and gas Turbine by R. K. Yadav.
- 5. Thermodynamics by P. K. Nag Tata Mcgraw Hill co. Reprint 1992.
- 6. Thermodynamics and Heat Engines Vol II by R. Yadav, Central Publishing house, Reprint 1994.
- 7. Turbines, Compressors and Fans by S. M. Yahya, Tata Mcgraw Hill.

References:

- 1. Principle of Thermodynamics by H. A. Sorensen, A. Merimal Publications, 1972
- 2. Applied Thermodynamics for Engineers and Technologists By Eastop and Mcconky Longman 1978.

Hrs.

CLASS: SE (Mechanical / PRODUCTION	Automobile) I PROCESS -II		Semester- p	
CLASS: SE (Mechanical / SUBJECT: PRODUCTION SUBJECT: PRODUCTION Periods per week 1Period	of 60 Lecture Practical Tutorial	4 2 		
Evaluation System	Theory Examination Practical Oral Examination Term Work TOTAL	Hours 3 	Marks 100 25 25	
			150	

sr. No.

Details Design of Jig and Fixtures:- Need for jigs fixtures, elements of Jigs and pesign of light states of location, design of locating elements, locating pins support fixtures, principles of locating pins support fixtures, principles of clamping back, vee blocks, etc. principles of clamping simple hand operated pins spring simple hand operated clamps, like screw clamp, lever clamps and other types of clamps. Drill bushesclamps, like sold applications indexing devices, auxiliary elements. Design of drill their types like plate leaf solid and box types for drilling combined with reaming, spot jigs like place with reaming, spo facing etc. design of milling fixtures such as plain, string, gang and indexing types. Design of turning fixtures.

Metal Cutting & Tool Engineering: features of machining processes, concept 8 of speed and cutting, mechanism of chip formation, concept of shear plane, chip or speed and coefficient force analysis. Merchants circle of cutting forces, expression for shear plane angle and coefficient of friction in tern of cutting expression too! angles. Merchants theory- original and modified cutting force and power calculation in machining processes, gross power, efficiency of machine tools, effect of various parameters on cutting forces, methods of estimating of cutting forces.

Economics of metal cutting:- parameters affecting machining cost. Tool life for minimum cost and for max. Productivity.

Measurement of cutting forces:- different types of dynamometers and their operations. Tool life definition, mechanism of tool wear and measurement preliminary and ultimate feature, factors Influencing tool life such as speed, feed, depth of cut, tool material, cutting fluids etc. Surface finish-influence of various parameters cutting tool materials-composition, field of application and manufacture (carbon tool steel, high speed steel, non-ferrous alleys, carbides and ceramics) coolants -function of coolants, effects on cutting force, tool life and surface finish, Types of coolants, Choice of coolants.

Module

Design of cutting Tools:- Tool geometry and definition of principles tool angles 07 of single point cutting tools, Design of single point cutting tools, Form tools, Boring tools, Drills, Reamers Milling cutters, Inserted type cutters, Broach tools, Milling:-mechanism of process, mean chip thickness, power calculation in milling. . gear milling, standard cutters and limitations, gear hobbing, gear shaping, gear shaving and gear grinding processes. 10

Module Sheet-metal Working:- Elementary treatment of press working, operation on presses ,press devices and classification of presses, design of blanking, piercing, compound, progressive, bending, forming, and drawing dies, load calculations, development of blanks, scrap strip layout, design of punches, selection of die-sets, stock guides, strippers, pilots, stop, etc. selection of presses, capacities and other details.

Module Rolling and Forming of metal: Principles and process characteristics, Rolling mill-types and capacities, Rolling parameters: Draught, spread, elongation, roll pressure terms. pressure, torque, work and power in rolling. Effect of front and back tension on rolling load parameters. rolling load, Principles of roll pass design. Miscellaneous processes like thread rolling Rolling and rolling rolling, Rolling defects.

Forging ,extrusion ,rotary swaging (process, types, advantages ,limitations and applications and applications only)

Theory Examination:

- 1. Question paper will comprise of total seven question, each of 20 Marks
- 2. Only five question need to be solved. 3. Question one will be compulsory and based on maximum part of syllabus.
- 3. Question one will be mixed in nature (for example supposed Q.2 has part (a) from
- module 3 then part (b) will be from any module other than module 3)

5. In question paper weightage of each module will be proportional to number of respective lecture hours as

mentioned in the syllabus.

Oral Examination:

Oral examination will be on maximum portion of syllabus.

Term Work:

At least one assignment on each module of the Syllabus shown above including at least two starts and Jigs and fixtures. 3 Sheets on press tools and Jigs and fixtures.

The distribution of marks for term work shall be as follows:

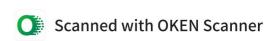
	(10) Marks (10) Marks (05) Marks
TOTAL:	(25) Marks.

Text Books:

- 1. Tool Design By Donaldson.
- 2. Jigs & Fixtures By P H Joshi.
- 3. Prod.Tech. By R.C.Patel & C.G. Gupte.
- 4. Workshop Tech. By W.Aj. Chapman
- 5. Machining Process By H.L. Juneja

References:

- 1. Fundamentals of Tool Design By ASTME
- 2. Metal cutting Theory & Cutting Tool Designing By V. Arshinov, G Alekseev
- 3. Fundamentals of By Donaldson
- 4. principle of Metal cutting By Sen & Bhattacharya
- 5. Fundamentals of Metal MACHINING By Geoffery Boothroyd
- Fundamentals of Tool Design By ASTME
- 7. Introduction to Jigs & Tool Design By MHA Kempster.
- 8. Production Tooling & Equipment By WA J Parsons
- 9. Die Design Fundamentals By J.R. Paquin.
- 10. Rolling of Strip, Sheet & Plate By E C Larke & M.Cook.
- 11. RollPass Design By British Steel Corporation
- 12. Techniques of Press Working Sheet Metal By Earry Reed
- 13. Production Technólogy HMT



Sr. No. Module 01

Lattice Imperfections.

Hrs.

Definition, classification and significance of Imperfections

Point defects, vacancy, interstitial and impurity atom defects. Their formation

Dislocation: Edge and screw dislocations Burger's vector. Motion of dislocations

Surface defects, Grain boundary, sub- angle grain boundary and stacking faults. Their significance. Generation of dislocation. Frank Reed source, conditions of

Dislocation interactions Elimination, multicómponent dislocation, Dislocation pile

Deformation:

Definition, elastic and plastic deformation and significance in design and shaping

Deformation in single crystal and polycrystalline materials

Mechanism of deformation. Critical stress for deformation.

Deformability of FCC, BCC, and HCP lattice, slip systems.

Strain Hardening:

Definition importance of strain hardening.

Dislocation theory of strain hardening, Effect of strain hardening on engineering behaviour of materials. Recrystallization Annealing. Theory and stages of recovery. Recrystallization and grain growth. Factors affecting recrystallation. Recrystallation temperature. Hot and cold working theory. Their advantages, limitations and applications. Fracture

Module 02

Definition and types of facture.

Brittle fracture. Griffth's teory of facture. Orowan's modification. Dislocation theory of facture. theory of facture. Critical stress and crack propagation velocity for brital fracture.

Ductile fracture.

Notch effect on fracture.

8

Fatique Failure:

Definition of fatigue and significance of cyclic stress.

'Mechanism of fatigue and theories of fatigue failure

Fatigue testing. Test data presentation and statistical evolution. S.N. Curve and Fatigue testing. Influence of important factors on fatigue. Notch effect sure and correspon fatigue. Fatigue testing. Test data presentation factors on fatigue. Notch effect surface its interpretation. Influence of important fatigue Thermal fatigue. its interpretation. Induction of any statement of interpretation. Induction of the interpretation of the interpretation of the interpretation. Induction of the interpretation of the interpretation. Induction of the interpretation of the interpretation of the interpretation of the interpretation. Induction of the interpretation o

Creep

Effect of temperature on mechanical behaviors of materials

Definition and signification of creep.

Creep testing and data presentation.

Mechanism and types of creep.

The strategical preep curve

Creep Resistant materials.

Module 03

Theory of Alloys & Alloys Diagrams

Significance of alloying, Definition. Classification and properties of different types of alloys.

Different types of alloy diagrams and their analysis.

importance of Iron as engineering material, Allotropic forms of Iron, Influence of carbon in Iron-Carbon alloying.

Iron- Iron carbine diagram and its analysis.

Module 04

Heat treatment Process:

Technology of heat treatment.

Classification heat treatment process.

Annealing- Principle process, properties and applications of full annealing, Diffusion annealing, process annealing and Cyclic annealing, Annealing defects and their remedies.

Normalizing. Hardening heat treatment, Hardening baths, Hardening media, Salt baths, Hardenabilitiy. Tempering, Subzero treatment, Austempering, Martempering, Maraging and Ausforming process.

Module 05

Surface Hardening & Diffusion Coating Processes

Hardening and surface Hardening methods. Their significance and applications. Carburizing, Nitriding, Cyaniding, Carbonnitriding, induction hardening and flame hardening processes. Diffusion coating processes of Colorizing, Chromising, Siliconizing and Boron diffusion.

Module 06

Effect of Alloying Elements in Steels:

Limitation of plain carbon steels. Significance of alloying elements

Effects of major and minor constituents, Effect of alloying elements on ferrite, carbide, austenite, Effect of alloying elements on phase transformation, decomposition, hardening and tempering

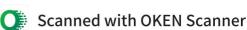
Classification of tool steels and metallurgy of tool steels and special steels.

Strengthening Mechanism:

Theory and applications of strain hardening, Age hardening, Precipitation hardening and Dispersion hardening.

Theory Examination:

1. Question paper will comprise of total seven question, each of 20 Marks on leach of 20 Marks



6

- 2. Only five question need to be solved. Only five question one will be compulsory and based on maximum part of syllabus.

 3. Question one will be mixed in nature (for example suppose a syllabus).
- 2. Only One will be mixed in nature (for example supposed Q.2 has part (a) from module 3 then part (b) will be from any module other than module 3. Remaining apper weightage of each module will be supposed Q.2 has part (a) Remaining question part (b) will be from any module other than module 3 from module other than module 3)
- 4. Ker module other than module 3. In question paper weightage of each module will be proportional to number of respective lecture hours as mentioned in the syllabus. n question per nours as mentioned in the syllabus

Jerm Work:

Term work shall consist of

1. Assignments: On topics drawn from syllabus.

- Assignments are not topics from syllabus experiments can be conducted and presented and presented with inferences
- with illustration of equipment, process, quality control and failure analysis of ractory reports after visit to important industrial plants 4. At least one class test.

The distribution of marks for term work shall be as follows:

- Laboratory work (assignments, Practicals, Factory report): 10 Marks.
- Test (at least one): 10 Marks.

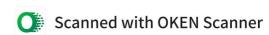
TOTAL: 25 Marks.

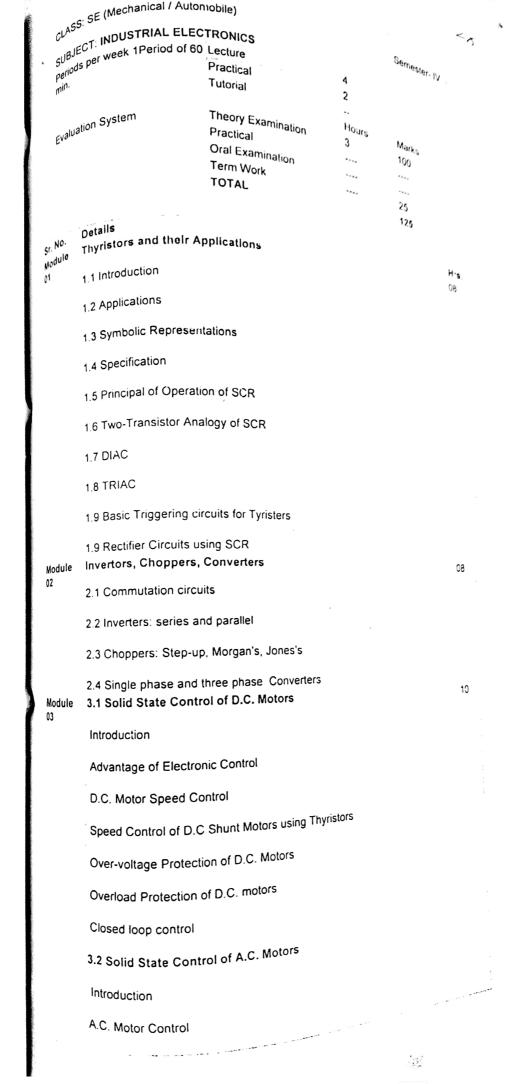
Text Books:

- 1. Mechanical Metallurgy: G.E. Dieter , McGraw hill International New Delhi
- 2. The Structure and Properties of Materials Vol I: M. G. Moffet, G. T. W. Pearsall & J. Wulff.
- 3. Materials Science and Engineering by William D. Callister, Jr. Adapted by R. Balasubramaniam. Wiley India (P) Ltd.
- 4. Metallurgy for Engineer- E.C. Rollason ELBS SOC. And Edward Arnold, London.
- 5. Mechanical Behaviour of Materials- Courtney- McGraw hill International New Delhi.

References:

- 1. Metallurgy Engineering Part I&II-R. A. Higginns & Hodder Stoughlon, London.
- 2. A text book of Metallurgy- A.R.Bailey Macmillan & Co. Ltd., London.
- 3. Introduction to solids- L.V.Azarooff- McGraw hill International New Delhi.
- 4. The Structure and Properties of Engineering Alloys- W.F. Smith- McGraw hill International, New Delhi.
- 5. Strengthening of Metals Packner Reinhild Puplishing Corporation, New Delhi.
- 6. Engineering Physical Metallurgy, By Y. Lakhtin , Mir Publishers, Moscow.
- 7. Physical Metallurgy for Engineers, By Donald S. Clarke and Wibur R. Varney, D. Van
- 8. Engineering Metallurgy Part I & II, By Raymond A. Higgins, English Language Book Society & Hodder & Stragton.
- 9. A text book of Metallurgy, By A.R. Bailey Mc Millan & Itd , London.
- 10. Structure and Properties of Alloys, By Robert M, Brick, Robert B, Gordon, McGraw hill
- Metallurgy for Engineers, By E.C. Rollason, English Language Book Society &Edward
- 12. Introduction of Engineering Materials, By B.K. Agrawal, McGraw hill Publishing Co. Itd. 13. A last to the control of Engineering Materials, By B.K. Agrawal, McGraw hill Publishing Co. Itd.
- 13. A text book of Egg., Metallurgy and material technology by N V Fursule satya
- 14. The Science and Engineering of Materials, By Donald R. Askeland- PWS Publishing
- 15. Physical Metallurgy by Avener





```
Speed Control of Motors
                      Operational Amplifier 741 & ICNE 555
                     5.1 Introduction, pin diagram, characteristics, specifications
                     51 Integrator, differentiator, adder, comparator, superintegrator, adder, comparator, comparator, comparator, comparator, comparator, comparator, comparator, comparator, comparator, co
                     15.47 Proposition amplifier
                     Instrumentation of IC555- Astable, Monostable, Bistable Multivibrators, Timing
                   Digital Electronics
                                            Binary logic, positive inegative, logic Boolean algebra basic theorem.
podule
                                           Binary logic, positive in agents, in agents and algebra basic theorem.

DeMorgan's theorem, logic circuits, standard logic gates, universal logic fix-OR and Ex-NOR (Symbol, equation and truth lable).
                                                                                                                                                                                                                                                                                                                  80
                                           peMorgan's uncommendation of Boolean equation using hasing pates, university to the period of Boolean equation using hasing pates.
                                          gates, Ex-ON and Expension of Boolean equation using basic gate and universal sequences of Boolean equation using two variable is a sequence of Boolean equation using two variable is a sequence of Boolean equation using two variable is a sequence of Boolean equation using two variable is a sequence of Boolean equation using two variable is a sequence of Boolean equation using the sequence of Boolean equat
                                          gate, reduction of Boolean equation using two variable K-Map.
                    Introduction to 8085 Microprocessor
Module
                                          Architecture, Instruction sets, simple program writing, interfacing with
                                                                                                                                                                                                                                                                                                              06
  List of Experiments:
      I. Firing Characteristic of An SCR
      1 Half-wave Gate-controlled Rectifier Using One SCR
      3. Single Phase Half-controlled Full-wave Rectifier using Two SCRs and Two Diodes
      5. Characteristic of a Triac
      6. Application of a Triac for Illumination Control
      1. Firing circuit using Unijunction Transistor
      8. SCR Controlled Emergency Light
      9. Speed Control of D.C. Shunt Motor using SCR
      10. Study of Integrator using OPAM 741
      II. Study of Differtiateor using OPAM 741
      12. Study of Adder using OPAM 741
      13. To Run a simple program on Microprocessor 8085 such as addition etc.
      14. Study of a Three phase rectifier using Power diodes.
      15. Study of an Electronic timer using IC NE- 555
 Theory Examination:
      1. Question paper will comprise of total seven question, each of 20 Marks
    2. Only five question need to be solved.
     Question one will be compulsory and based on entire part of syllabus.
     Remaining questions will be mixed in nature (for example supposed Q.2 has part (a)
            from module 3 then part (b) will be from any module other than module 3)
    5. In question paper weight age of each module will be proportional to number of
            respective lecture hours as mentioned in the syllabus.
 Jem Work:
  work shall consist of minimum <u>08</u> experiments performance & writing, assignments and with lest in the formal of the control o
  with the form of journal. The distribution of marks for term work shall be as follows:
      Attendance (practical & theory): 05 Marks.
            TOTAL: 25 Marks.
```

Thyristors and its applications by Ramamurthy, East-West New Delhi.

Thyristors and its applications by Ramamurthy, East-West New Delhi.

Thyristors and its applications by Biswanth Paul Publishing Company Limited Company Limited Section Section Section Section Section Section Section Publication Publicat

PRACTICE - II		Semester- IV
· ractical	**	
Tutorial	2	
	~~	
Theory Examination Practical	Hours	Marks
Oral Examination	6(PE)	50
TOTAL		 25 75
	Practical Tutorial Theory Examination Practical Oral Examination Term Work	Practical Tutorial Theory Examination Practical Oral Examination Term Work Construction 6(PE) Term Work

<u>practical Examination</u>:

practical examination will be held for one day (6 hours) only and shall consist of preparation jobs in precision turning, boring, screw cutting, Drilling, shaping, grinding etc.

Term Work:

One composite job consisting minimum four parts employing operations on lathe, precision turning, screw cutting, boring etc. and involving the use of shaping, milling and grinding operations.

The distribution of marks for term work shall be as follows: